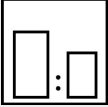








### Intended use

Mipa Härterverdünnung is a hardener component for synthetic resin-based paints to improve initial and complete drying and increase gloss at low temperatures.

### Processing instructions

	<b>Mixing ratio</b> hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)				
	see basic product	--	--				
	<b>Hardener</b>	--					
	<b>Pot life</b>	see basic product					
	<b>Thinner</b>	see basic product					
	<b>Spray viscosity</b> gravity spray gun	Airmix/Airless					
	see basic product	--	--				
	<b>Application mode</b> application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	see basic product	--	--	--	--	--	
	<b>Drying time</b> hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	see basic product	--	--	--	--	--	--

### Note

**Characteristics:**

binder base:	polyisocyanate
solids content (% by weight):	13 - 14
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	11 - 13
density DIN EN ISO 2811 (kg/l):	0,9 - 1,0
gloss level ISO 2813 at 60° (GU):	see basic product

**Properties:** see basic product

**Theoretical spreading rate :** see basic product

<b>Storage:</b>	for at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
<b>VOC Regulation :</b>	see basic product
<b>Processing conditions:</b>	see basic product
<b>Substrate preparation:</b>	see basic product
<b>Proposed coating structure:</b>	see basic product
<b>Special notes:</b>	For professional use only.  Do not use for hot spraying. Drying up to 80 °C possible.  This hardener reacts with moisture, therefore the container must be closed immediately after taking out the material.
<b>Cleaning of tools:</b>	Clean tools immediately after use with Mipa Nitroverdünnung.